

SELFSUSTAINED CROSS-BORDER CUSTOMIZED CYBERPHYSICAL SYSTEM EXPERIMENTS FOR CAPACITY BUILDING AMONG EUROPEAN STAKEHOLDERS

# NIR sensor & tracking platform for daily diary processing

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Co-funded by the Horizon 2020 programme of the European Union

DT-ICT-01-2019 Smart Anything Everywhere Area 2 www.smart4all-project.eu Grant Agreement: 872614

### NIR sensor & tracking platform for daily diary processing



**Goal:** Provide real-time data to **dairy farmers** and **distributors** about the key properties of **milk** 







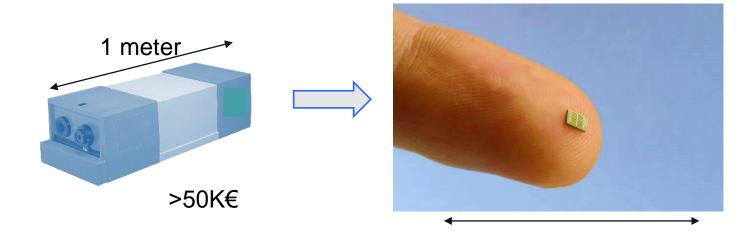
MantiSpectra, a spinoff from Eindhoven University of Technology, is commercializing Breakthrough, Miniaturized Photonic Spectral Chips for Fast, Cost-Effective, and Non-invasive testing of Product Properties, offering great Scalability and Customization for a wide range of applications in Real-Time Near-Infrared Analysis.

As **the ultimate Industry 4.0 solution for Material Sensing**, for applications in the fields of Industrial Process Control, Product Recycling & Circularity, Pharmaceutics, and Smart Agriculture.



- The only **fully-integrated** solution in the near-IR  $\Rightarrow$  **Smaller**
- Measure only the wavelengths you need
- No mechanical movements
- Scaling to large-volume production

- ⇒ Faster
  - ⇒ Robust
  - $\Rightarrow$  Low-cost

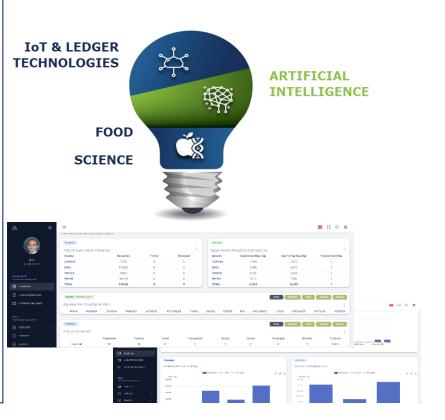




Agritrack is an **innovative software startup** offering **food process automation** platform utilizing IoT. Immutable Ledger and Artificial Intelligence

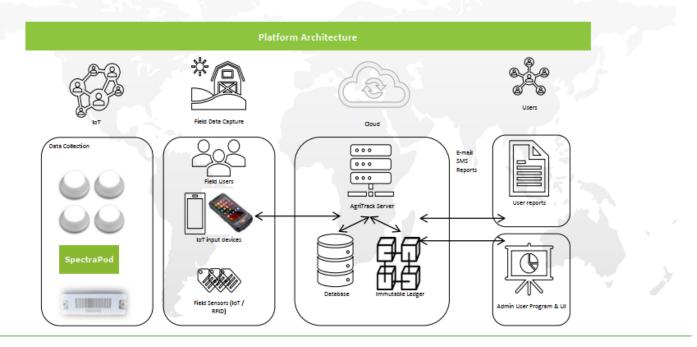
We help Food companies **reduce food losses and costs** by **securely tracking food's quality** as well as showcasing the foods story to consumers

Welcome to Food Value Chain Intelligence!





Agritrack, since September 2020 we have been piloting our **Traceability Automation** solution for the Greek milk supply chain (**c. 200 milk farms, averaging daily 35 tons of cow milk and 10 tons of goat milk**).

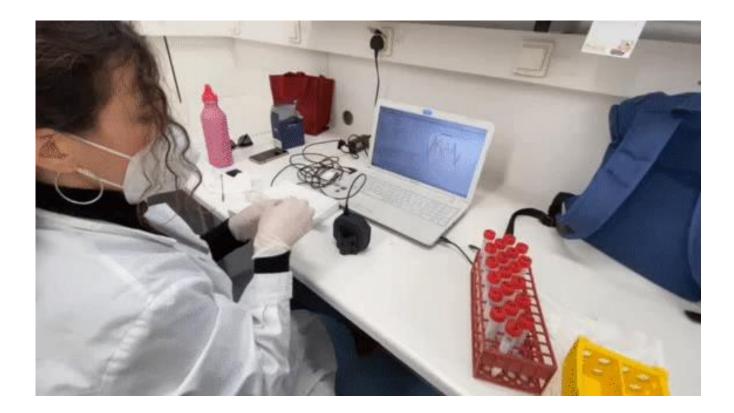




SpectraPod in Action

#### Workplan:

- MS: Spectral module design/develop
- MS: Pre-characterization module for liquid
- MS: Delivers module to AT
- AT: Data collection on pre-calibrated samples (LAB)
- AT: Sw-Hw integration within platform
- AT/MS: experiments with milk farmers and real samples
- AT/MS: Iterate (if needed)
- Final reports including feedback of early-adopters

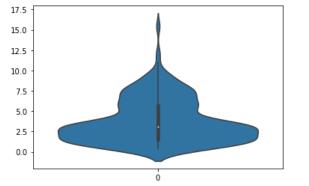


## Spectra Dairy Fat regression-767 sheep samples

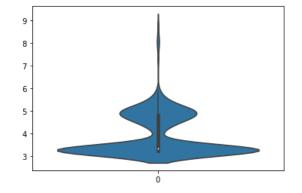
### 40000 35000 30000 25000 20000 15000 10000 5000 0 2 4 6 8 10 12 14

#### Raw spectra

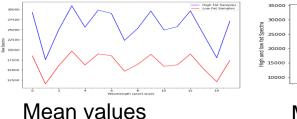
#### Distribution of fat values across samples



Distribution of protein values across samples



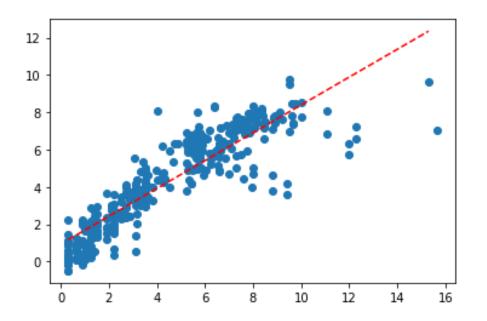
High fat (>7) vs. Low fat (<2)samples



Mean values & STDs

## **Test-model**

slope (a)	Offset (b)	R2	RMSE
0.75	0.95	0.80	1.60



slope	Ideal = 1
offset	Ideal = 1
R2	Goodness of fit
RMSE	Root mean square error

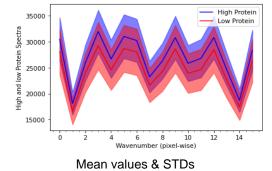
## SpectraPod Protein regression-800 sheep samples

#### 

Raw spectra

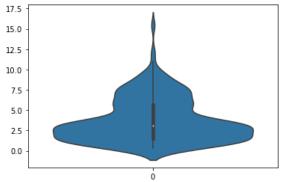
#### Low protein (<3.2) vs. High Protein (>5.4)samples

#### High Protein Samples Low Prot

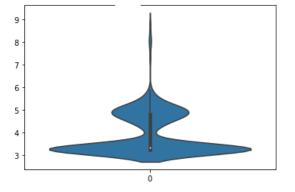


#### Distribution of fat values across samples

Protein

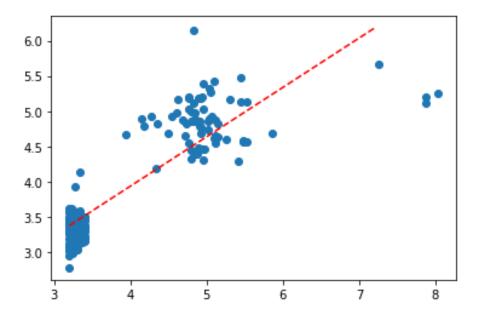


Distribution of protein values across samples



## **Testing-model validation**

slope (a)	Offset (b)	R2	RMSE
0.70	1.13	0.76	0.57



slope	Ideal = 1
offset	Ideal = 1
R2	Goodness of fit
RMSE	Root mean square error

Protein



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## Summary

- First Successful Demonstration of Key quality testing on milk samples on a large sample set
- Promising results for determination of fat and protein content for quality control at farms
- Validation using external laboratories

Next Steps

- Ruggedized, certified, and interconnected device for in-field deployment
- Deployment in farms and logistic points in Greece



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